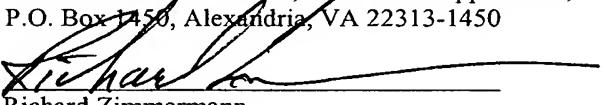


JOINT INVENTORS

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Richard Zimmermann

**APPLICATION FOR
UNITED STATES LETTERS PATENT
S P E C I F I C A T I O N**

TO ALL WHOM IT MAY CONCERN:

Be it known that we, Thomas CONRAD, a citizen of Germany, residing at
Wittbräuckerstrasse 125, 44287 Dortmund, Germany, and Gerhard MEYER, a citizen of
Germany, residing at Alte Delogstrasse 26, 46483 Wesel, Germany, have invented new
and useful LEUCITE GLASS CERAMIC DOPED WITH NANOSCALE METAL
OXIDE POWDER, METHOD FOR PRODUCING THE SAME, AND DENTAL
MATERIALS AND DENTAL PRODUCTS FORMED THEREFROM, of which the
following is a specification.

LEUCITE GLASS CERAMIC DOPED WITH NANOSCALE METAL OXIDE POWDER, METHOD FOR PRODUCING THE SAME, AND DENTAL MATERIALS AND DENTAL PRODUCTS FORMED THEREFROM

5

BACKGROUND OF THE INVENTION

Field of the Invention

The invention relates to a doped leucite glass ceramic, to a doped
10 leucite glass ceramic powder suitable for its production, to a method for the production of the doped leucite glass ceramic, to its use as dental material, to a dental product containing it and to the use of nanoscale metal oxide powders for the production of the doped glass ceramic or of the doped leucite glass ceramic powder.

15

Related Technology

Leucite glass ceramics are used particularly in dental technology for the production of dental products such as, for example, dentures, tooth posts or
20 dental root constructions. These dental products are frequently made by means of pressing techniques. Here, a (leucite) glass ceramic powder is first melted in a furnace and then shaped under pressure to form cylinders normally weighing two grams. These cylinders are then pressed in a special pressing furnace into a mold made of a wax-like positive model that has been prepared by the dental
25 technician. Thus, through the use of the so-called lost wax technique, an exact copy of the original wax model is made of glass ceramic.

Consequently, a glass ceramic powder that is to be used in this process has to be sufficiently malleable on the one hand and sufficiently viscous on the other hand in order to completely fill the space defined by the wax model. At
30 the same time, it is desirable for the glass ceramics that are employed to have a high bend strength so that the dental products made of them can withstand especially mechanical stress and do not easily break or develop cracks.

Leucite glass ceramics are sufficiently malleable and viscous for processing in a pressing furnace. However, it is desirable to further improve
35 their bend strength and fracture resistance so as to be able to impart dental products with better mechanical properties.

SUMMARY OF THE INVENTION

Therefore, it is an objective of the invention to provide a leucite glass ceramic whose bend strength and fracture resistance are improved in comparison to the prior-art leucite glass ceramics. Moreover, a leucite glass ceramic powder is to be provided from which a leucite glass ceramic with the desired properties can be made.

This objective is achieved by providing a doped leucite glass ceramic powder containing (a) a leucite glass ceramic powder and (b) a nanoscale metal oxide powder with a d_{50} value of 1 nm to 300 nm. This leucite glass ceramic powder allows the production of a leucite glass ceramic according to the invention, containing (a) a leucite glass ceramic and (b) a nanoscale metal oxide with a d_{50} value of 1 nm to 300 nm. A leucite glass ceramic doped in this manner has a much greater bend strength in comparison to undoped leucite glass ceramics, while retaining good malleability and viscosity. If commercially available metal oxide powder having a particle size in the micrometer range is used to dope the leucite glass ceramic instead of the nanoscale metal oxide powder having the indicated particle size, the bend strength of the commercially doped leucite glass ceramic at times even falls below that of the undoped leucite glass ceramic.

DETAILED DESCRIPTION OF THE INVENTION

The term "leucite glass ceramic" as employed in this disclosure refers especially to a glass ceramic that is made up substantially of the skeleton silicate leucite ($K[AlSi_2O_6]$), whereby the leucite can contain additional elements or element oxides such as, for example, Na, Ca, Ba, Ce, B, or Ti, or oxides thereof.

Leucite glass ceramic powders are produced, for example, by means of the method disclosed in International Patent Publication No. WO 00/10509, the entire disclosure of which is incorporated herein by reference but they can also be produced using other methods on the basis of starting materials (such as, for example, oxides) that form leucite.

As the product to be protected, the composition of the leucite glass ceramic (a) of the doped leucite glass ceramic according to the invention is, for example, as follows:

5	SiO ₂	63% to 71% by weight (relative to the total weight of the leucite glass ceramic (a));
	Al ₂ O ₃	10% to 15% by weight;
	K ₂ O	8% to 10% by weight;
	Na ₂ O	3% to 8% by weight;
10	CaO	1% to 3% by weight;
	BaO	0.2% to 2% by weight;
	CeO ₂	0.5 to 2% by weight;
	B ₂ O ₃	0.5% to 2% by weight;
	TiO ₂	0% to 1% by weight.

15

The term "nanoscale metal oxide powder" refers to those metal oxide powders whose average particle size lies in the nanometer range. The particle size is normally determined by means of laser diffraction.

The use of metals oxides containing ZrO₂ as the doping agent for glass 20 ceramics is known in the art. For instance, European Patent No. 690 031, the entire disclosure of which is incorporated herein by reference, discloses glass ceramics that have at least two crystal phases, among others ZrO₂ and P₂O₅. These, however, preferably are not leucite glass ceramics and the ZrO₂ doping take place directly in the glass melt.

25 In a preferred embodiment, the leucite glass ceramic (a) of the doped leucite glass ceramic according to the invention has the following composition:

30	SiO ₂	70% by weight (relative to the total weight of the leucite glass ceramic (a));
	Al ₂ O ₃	10% by weight;
	K ₂ O	10% by weight;
	Na ₂ O	5% by weight;
	CaO	2% by weight;

BaO	1% by weight;
CeO ₂	1% by weight;
B ₂ O ₃ and TiO ₂	1% by weight.

5 This is a commercially available leucite glass ceramic, namely K 13 A. By means of any suitable method, such a glass ceramic powder (a) and a nanoscale metal oxide powder (b) can be used to obtain the doped leucite glass ceramic according to the invention.

10 It is preferred that the doped leucite glass ceramic according to the invention contains the nanoscale metal oxide (b) in an amount of 1% to 80% by weight (relative to the total weight of the doped leucite glass ceramic), especially 30% to 70% by weight, particularly preferably about 60% by weight. These doped leucite glass ceramics can be made by any suitable method, on the basis of the corresponding amounts of leucite glass ceramic 15 powder (a) and nanoscale metal oxide powder (b). Thus, they can be obtained by grinding the powder employing a dry and wet-grinding method and subsequently melting it at temperatures, for example, ranging from 1100°C to 1200°C [2012°F to 2192°F]. Here, the ground-up powders are heated to the desired sintering temperature and kept at this temperature for a fixed period of 20 time, normally for about 5 minutes to 30 minutes, and subsequently cooled. The ceramic obtained in this manner can then be further processed into the desired dental product by the dental technician – as explained above or in European Patent Publication No. 231 773 A1, the entire disclosure of which is incorporated herein by reference.

25 It has also been found that the particle size of the nanoscale metal oxide powder (b), which is combined with the leucite glass ceramic powder (a) by means of any suitable method to yield the doped leucite glass ceramic according to the invention, preferably lies between 10 nm and 100 nm, especially between 20 nm and 70 nm, and especially preferably between about 30 nm and 60 nm.

In addition to Al₂O₃, Li₂O, TiO₂, ZnO, and La₂O₃, for example, especially zirconium dioxide (ZrO₂) is suitable as the nanoscale metal oxide powder, especially preferably with a particle size of 30 nm to 60 nm. The zirconium oxide can be present in unstabilized form or it can have been

stabilized with another metal oxide, whereby the other metal oxide is preferably present in an amount of 0.5 mole-% to 12 mole-%, relative to the total amount of nanoscale metal oxide. Especially magnesium oxide (MgO) in an amount of 7 mole-% to 12 mole-%, especially about 9 mole-%, of MgO or 5 yttrium trioxide (Y₂O₃) in an amount of 1 mole-% to 5 mole-%, especially about 3 mole-%, of Y₂O₃, have been found to be suitable stabilizers. Moreover, calcium oxide (CaO), scandium oxide (Sc₂O₃), or cerium oxide (CeO₂) can be used as stabilizers. The doped leucite glass ceramics according to the invention with the highest bend strength are obtained with unstabilized 10 ZrO₂ as the metal oxide powder (b).

The nanoscale metal oxide powders used to produce the leucite glass ceramics according to the invention can be made by means of any suitable synthesis method. Thus, for instance, metal oxide powders can be made via various chemical routes by means of sol-gel synthesis. One method is the 15 micro-emulsion technique set forth by G. Rinn and H. Schmidt in Ceramic Powder Processing Science (Proceedings of the Second International Conference, October 12 to 14, 1988). Other possibilities are offered by Y.T. Moon, D.K. Kim, C.H. Kim in J. Am. Ceram. Soc., 78[4] 1103-106; J.D. Mackenzie in Ultrastructure Processing of Ceramics, Glasses and Composites, 20 1984, pp. 15-26; E.A. Barringer and H.K. Bowen in J. Am. Ceram. Soc., 1982, pp. 199-201; E. Matijevic in Acc. Chem. Res., 1981, pp. 22-29; Fegley and Barringer in Mat. Res. Soc. Proc., 1984, pp. 187-197. As an alternative, the metal salt sols can yield the nanoscale metal oxide powders by means of flame 25 pyrolysis according to S. Begand and S. Ambrosius in DKG, pp. D12-D16, 1988 and in Chemie Ingenieur Technik [chemical engineering technology], pp. 746-749; 1988. Finally, the nanoscale metal oxide powders can also be made by means of a plasma synthesis method according to German Patent Publication DE 33 39 490 A1.

The entire respective disclosures of the foregoing documents are 30 incorporated herein by reference.

Surprisingly, it has been found that especially the use of nanoscale ZrO₂ produced by means of plasma synthesis results in especially great increases in the bend strength of the doped leucite glass ceramics according to the invention. The best results here are achieved when about 60% by weight of

unstabilized, ZrO_2 produced by means of plasma synthesis is used, whereby the malleability of the correspondingly doped leucite glass ceramic is retained.

When it comes to the desired increase in the bend strength, it has been found to be especially advantageous to chemically cure the doped leucite glass 5 ceramics according to the invention after they have been produced, for example, in a pressing furnace, and after they have been sintered. In this curing process, the ceramic is exposed to a solution of a curing agent for a certain period of time, for example, 1 hour to 24 hours, especially 4 hours to 12 hours, preferably about 8 hours, at an elevated temperature, for instance, 10 200°C to 800°C [392°F to 1472°F], especially 300°C to 600°C [572°F to 1112°F], preferably 420°C to 550°C [788°F to 1022°F]. This curing agent is preferably an (aqueous) solution of a curing salt that is preferably selected from the group consisting of NaCl , NaNO_3 , KCl , and KNO_3 . As a result of this curing, the already considerably increased bend strength values of the leucite 15 glass ceramics according to the invention can be further increased, in some cases, even doubled.

Due to their high bend strength and fracture resistance, the doped leucite glass ceramics according to the invention are very well-suited as dental materials. Moreover, they exhibit a good resistance to thermal shocks. 20 Furthermore, they can be processed at temperatures below 1200°C [2192°F] for which especially the advantageous hot pressing method (lost wax method) in the viscous state is used to make dental products, as is known, for instance, from European Patent Publication 231 773 A1. Shaping conventional high-strength glass ceramics is often not possible at these low temperatures. It has 25 also been found to be an advantage that the doped leucite glass ceramics according to the invention – in contrast to many conventional glass ceramics – do not react with the embedding compound that is used to make shaped dental products by means of hot pressing. This is a great advantage for the dental technician doing the processing work.

Finally, the doped leucite glass ceramics according to the invention 30 adhere very well to high-strength pure ZrO_2 ceramics, which is particularly important for their use in dental technology. For example, it is possible to press a fitting leucite glass ceramic onto a high-strength ZrO_2 ceramic root post immediately after individual shaping – that is to say, as a function of the

cavity in question. Thus, the ZrO_2 root post is firmly anchored onto the tooth and a further tooth reconstruction can then be undertaken.

The above-mentioned properties mean that the doped leucite glass ceramic according to the invention is also used as dental material or as a dental product shaped with it or else as a component of dental material or of a dental product shaped with it. Preferred dental products are tooth root restorations such as tooth root constructions or tooth root posts.

Below, the invention will be described in greater detail on the basis of several examples without the scope of the invention being restricted by these.

10 The following examples contain preferred embodiments and advantageous refinements of the invention.

Examples

15 Preliminary remarks

The materials used are commercially available or can be made by means of suitable production methods.

20 The particle sizes were determined by transmission electron microscopy (TEM); the specific surface areas were determined on the basis of Brunauer, Emmett, and Teller (BET) techniques, and the crystal phases were determined by X ray diffractometry (XRD).

Example 1

25 Production of nanoscale ZrO_2 powders by means of the plasma synthesis method

1757 grams of ZrCl_4 and 190 grams of $\text{YCl}_3 \cdot 6 \text{ H}_2\text{O}$, stabilized with 3 mole-% of Y_2O_3 , were reacted to form 1 kg of nanoscale ZrO_2 , having had an average particle size of 50 nm and a specific surface area of $26 \pm 2 \text{ m}^2/\text{g}$.

Characteristic properties of this ZrO_2 powder are compiled in Table 1.

Table 1

No.	Stabilizer	Average particle size [nm]	Specific surface area [m^2/g]	ZrO_2 crystal phases
1	-	30	35 ± 5	25% monocline 75% tetragonal
2	9 mole-% of MgO	55	20 ± 2	10% monocline 90% tetragonal
3	3 mole-% of Y_2O_3	50	26 ± 2	10% monocline 90% tetragonal

5 Example 2

Production of doped leucite glass ceramics

10 The leucite glass ceramic powder K 13S and a nanoscale ZrO_2 powder from Example 1 were ground up for 24 hours in ethanol and mixed (powder amount: 100 g). In order to determine the three-point bend strength according to the dental ceramic standard EN ISO 6872, the powder mixture was used to make dental transverse rupture test bars (dimensions: $30 \times 4 \times 1.3$ mm) in the Lectra Press dental pressing furnace made by the UGIN Company.

15 As a comparative sample, a transverse rupture test bar was made analogously of an undoped leucite glass ceramic powder K 13 S (heating rate: 60°C [108°F] per minute, final sintering temperature: 760°C [1400°F] and holding time at the final sintering temperature: 5 minutes), which yielded a bend strength of 107 MPa using Weibull statistics. All of the samples had an unpolished surface. The tested samples and their bend strengths are compiled in Table 2.

Table 2

Sample	Nanoscale ZrO_2 acc. to Example 1	Doping content [% by weight]	Heating rate [$^{\circ}\text{C}/^{\circ}\text{F}$ per minute]	Final sintering temperature [$^{\circ}\text{C}/^{\circ}\text{F}$]	Holding time at final sintering temperature [minutes]	Bend strength [MPa]
A	1	60	90 / 162	1150 / 2102	5	214
B	1	60	90 / 162	1150 / 2102	7	198
C	1	60	90 / 162	1150 / 2102	10	177
D	2	80	140 / 252	1150 / 2102	10	152
E	2	80	140 / 252	1150 / 2102	14	161
F	3	60	90 / 162	1150 / 2102	5	130
G	3	60	90 / 162	1150 / 2102	7	132

The strength-increasing effect of the doping with the nano-materials
5 according to the invention is clearly demonstrable on the basis of the measured
values for the bend strength in Table 2.

Surprisingly, it was found that, even with such a high doping, which
corresponds to a change in the ratio of the matrix to the doping agent, the
malleability of the material mixture is ensured.

10

Example 3

Adhesion of a doped leucite glass ceramic according to Example 2

15 A doped leucite glass ceramic according to Example 2 (Sample A) was
subjected to chemical curing with KNO_3 (heating rate: 5°C [9°F] per minute,
holding time: 8 hours at 480°C [896°F], cooling rate: 3°C [5.4°F]). The cured
doped leucite glass ceramic obtained in this manner had a bend strength of 437
MPa.

20